

## Adding a drain line to a Digga brand drive motor

1. Remove the (8) bolts holding the motor internals to the outer case



Remove the internals from the outer case.



Find the allen plug shown in the photo and remove it using a 5mm allen wrench



Install the 90 degree elbow fitting as shown



Install the drain hose on the 90 degree elbow fitting and route it through the outer case and out the bottom of the outer case.



Carefully insert the internal motor and drive into the outer case taking care to protect the drain hose and fitting.



Replace the bolts that secure the outer case to the internals. Apply blue Loktite to all the bolts.



Re-attach the two main hydraulic hoses.

